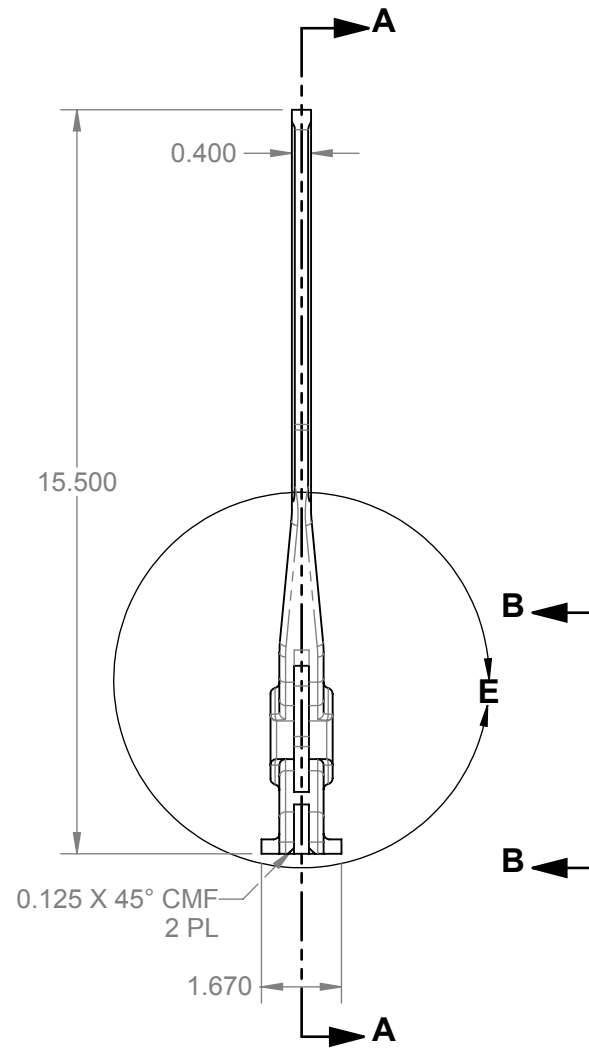
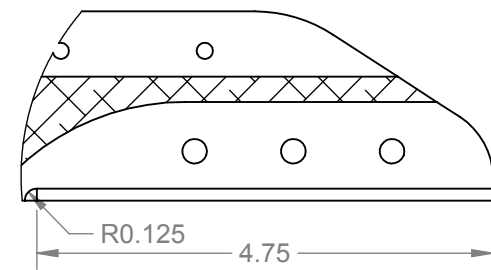
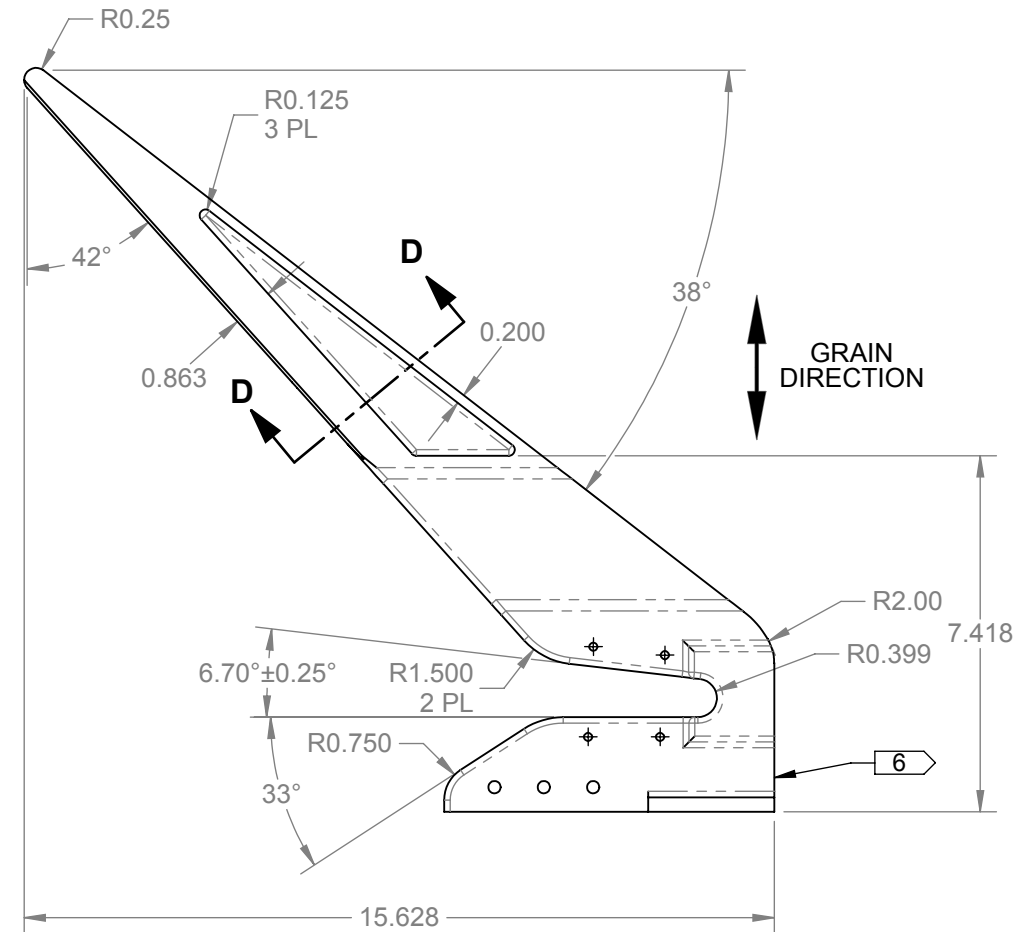


SECTION A-A
SCALE 1X



D5500-1 BODY, UPPER CUTTER



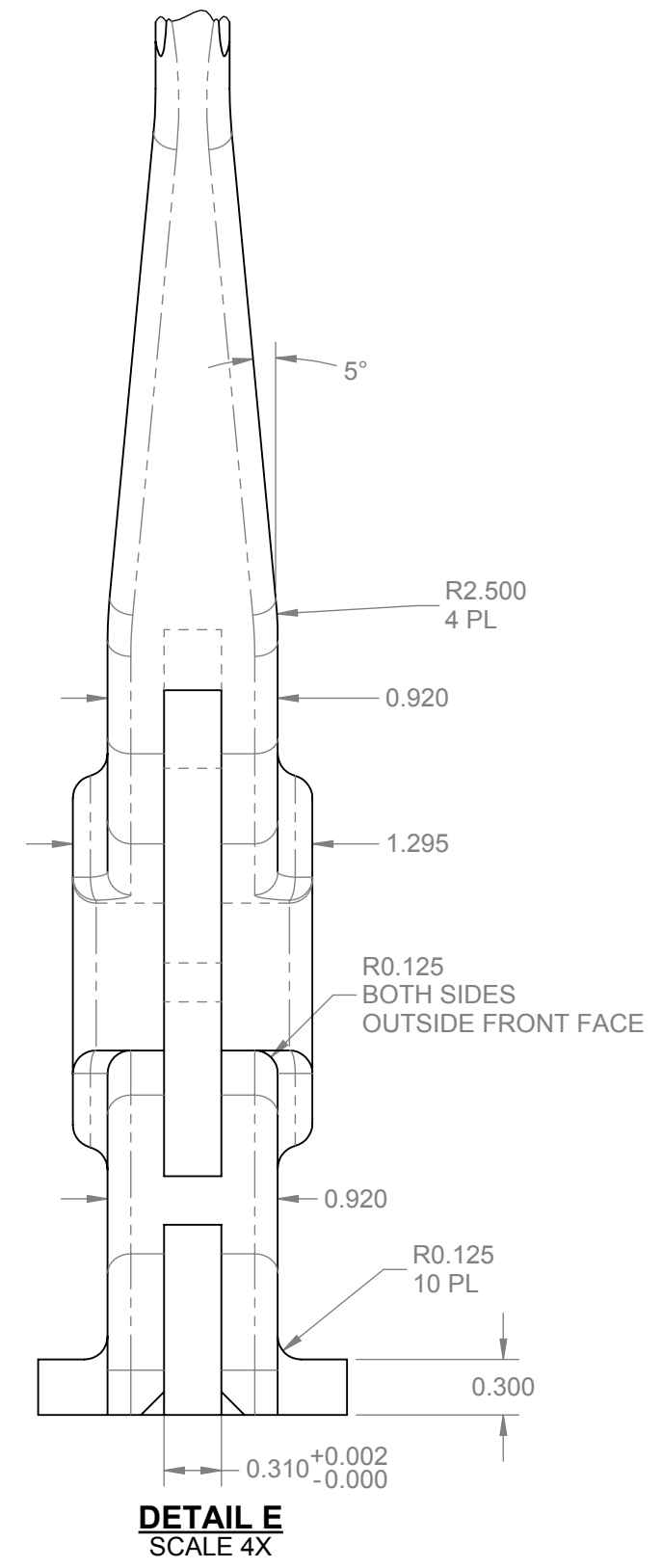
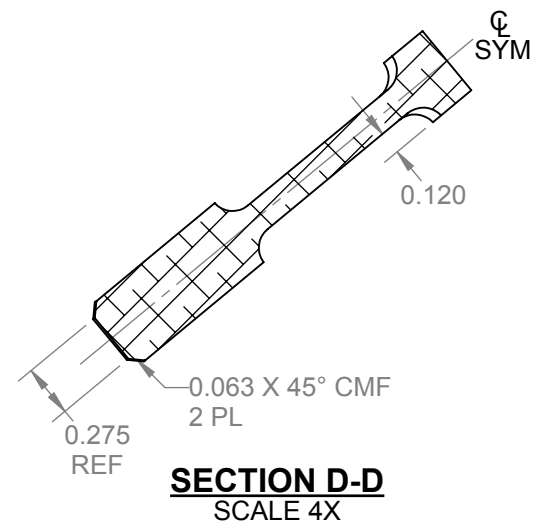
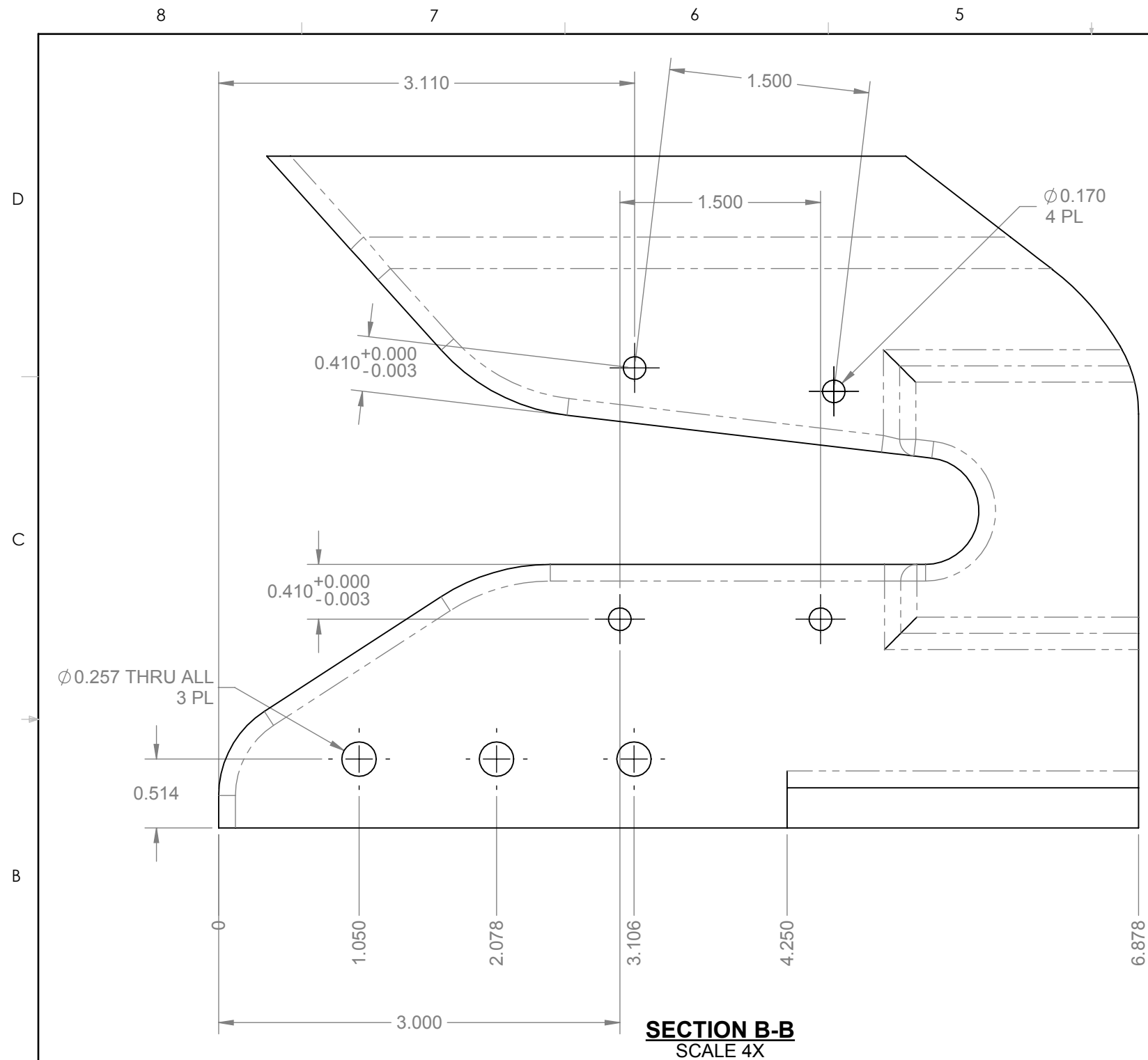
DETAIL C
SCALE 2X
(CHAMFERING DETAIL)

NOTES:

- 1) MATERIAL: 7075-T6/T62/T651 ALUMINUM PLATE
PER QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR ASTM B209
OR
7075-T6/T62/T651 ALCLAD ALUMINUM PLATE
PER QQ-A-250/13 OR AMS-QQ-A-250/13 OR AMS 4048 / 4049 OR ASTM B209
REF. DART SPEC M7075T6S
- 2) FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK,
PRIME IAW MIL-P-23377 J TYPE I CLASS N; 1-2 MIL MAX, AS PER QSI 005
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5500-1", TAI P/N "RC95T400100VN", DWG REVISION,
BATCH NUMBER AND MANUFACTURE DATE PER QSI 044 METHOD 6.2
- 7) WEIGHT: 3.18 lbs (1.44 kg)
- 8) ALL NON DIMENSIONED FEATURES PER CAD FILE: D5500-1PA2.STEP

PRELIMINARY ISSUE

DESIGN	JMH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JMH		
CHECKED	CP	DRAWING NO.	REV. A8
MFG. APPR.	DD	D5500	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		UPPER CUTTER ASSEMBLY	NTS
DATE	17.11.13	COPYRIGHT © 2017 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



PRELIMINARY ISSUE

DESIGN	JMH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JMH		
CHECKED	CP	DRAWING NO.	REV. A8
MFG. APPR.	DD	D5500	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		UPPER CUTTER ASSEMBLY	NTS
DATE	17.11.13	COPYRIGHT © 2017 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	